Questions

- ☐ 1. Reading Sensor values ?
  - ☐ Parametric functions
  - ☐ or specific function for each sensor.
  - ☐ Bounded curves

- ☐ 2. Close loop (Monitoring+Traceability)?
  - ☐ Specific Nc_Functions to be started depending on-line machine monitoring.

- ☐ 3. Recorded Traceability Data with model in AP-238 ?.
  - ☐ **NO → Data to Log Files in FREE FORMAT.**
  - ☐ **YES → WHY ? And OPTIONS.**

- ☐ 4. New nc_variable Data Type ?
  - ☐ As for example: Date and Time.

Questions

- 6. Other data??????? Which one????:
  - Trace CNC Machine Events ?
    - Errors, warnings, alarms, manual/auto ....
  - Operator (authorization levels)
    - New Functions to Specify Operator levels required.
    - Level Definition.
  - Raw Materials, Workpiece: Serial Number or Lot Identifications ...
  - Tool data, Operator Data, Machine Data etc...
- 7. For some of these data: Tool, operator,...
  - Automatic Monitoring and logging changes?